

### INTRODUCTION



The Atlanta HDPE Silicon Pipe is a new type of composite pipe with a silicone solid lubricant on the inner wall. It has good sealing performance, chemical corrosion resistance and low engineering cost. It is widely used in optical fibre cable communication network systems for highways and railways.

Synchronous extrusion compounding is carried out by three plastic extruders. The main raw material is high-density polyethylene, and the core layer is a solid lubricant silica gel with the lowest friction coefficient. And the third step is the laser strip coloring of the pipes. Atlanta HDPE Silicon Pipe is widely used in optical cable communication network systems.

### FEATURES & ADVANTAGES



The inner core of the silicon core layer is a solid permanent lubricant.



The silicon layer of the inner wall is synchronously extruded into the wall of the high-density polyethylene pipe, and evenly distributes the inner wall of the, does not peel off, detaches, and has the same life as the silicon pipe.



The silicon core layer on the inner wall has the same physical and mechanical properties as the high density polyethylene.



The friction charactheristic of the silicon core layer on the inner wall remain unchanged, and the cable can be repeatedly extracted in the pipeline.

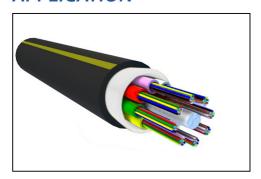


The silicon core layer on the inner wall does not react with water and the pipe can be flushed with water after an accident.



Aging-resistant, anticorrosion of chemicals. With long service life, and will not deteriorate within 50 years in the earth.

#### **APPLICATION**



Best for fiber optic telecom piping.



Communication pipeline on highway and rail way.



Other underground communication pipeline

## ATLANTA HDPE SILICON PIPE

**Product name** : Atlanta HDPE silicon core pipe

Size : 32/26, 34/28, 40/33, 46/38, 50/41, 63/54

**Length** : 500m – 3000m

Materials : HDPE 80, 100 & Silicon materials

**Color** : Black, yellow, green, blue, orange or other color as client's requirement.

**Standard** : GB/T 24456-2009 JT/T 496-2004

# **PRODUCT SPECIFICATION**

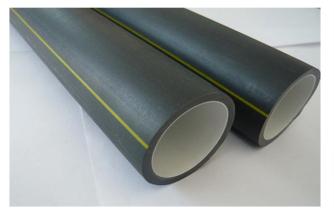
TABLE 1

Specification	OD (mm)	Min ID (mm)	ID (mm) Thickness (mm)	length (m)	Elasticity	
Specification	OD (IIIII)				Before coiling	After coiling
32/26	32	26	2.5	1000, 2000, 3000	≤2	≤3
34/28	34	28	3.0	1000, 2000, 3000	≤2	≤3
40/33	40	33	3.5	1000, 2000, 3000	≤2.5	≤3.5
46/38	46	38	4.0	1000, 1500	≤3	≤5
50/41	50	41	4.5	1000, 1500	≤3	≤5
63/54	63	54	5.0	1000, 1500	≤3	≤5

## **COLORS & STRIPS OF PIPES**

TABLE 2

outside pipe color	black	yellow	green	red
color strips requirements	yellow line	white line	white line	green line
number of strips	2	2	2	2







**TECHNICAL DATA** TABLE 3

Item		Data		
Ring Stiffness, kN/m²		≥.50		
Flat Test		Non Rupture & Non-Stratification		
Tensile Strength, MPa		≥20		
Elongation at Break, %		≥350		
Maximum Traction Load, N		≥4000		
Hardness, D		≥59		
Longitudinal Retraction Rate, %		>3		
Friction Coefficient	Static State	<0.25		
of Inner Wall	Moving	<0.15		
Power Frequency Breakdown		>24		
Strength, MV/mm				
Standard		GB/T 13663-2000		
Certification		ISO9001		





